

Iowa Area Development Group Partners Forum

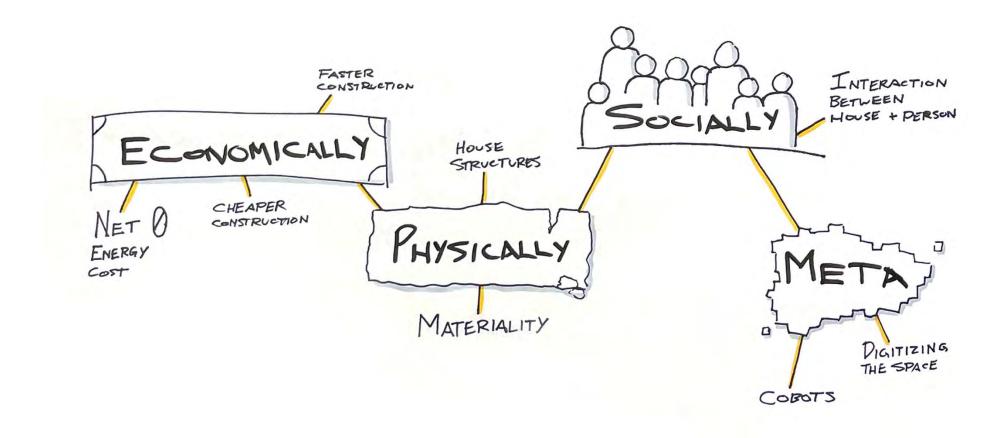






















First 3D printed house for sale

Start to finished homes in 20 days

Bedrooms Bathrooms Area

1,407²

3x

40%

6k+

PSI results of compressive

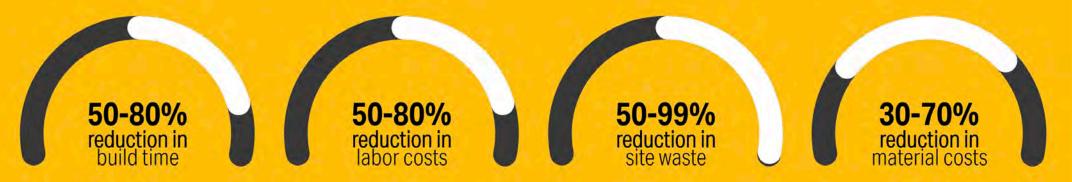
Total laborers required for

Start-to-finished homes in 30 days.

5x faster than traditional home construction today. 9x faster tomorrow.



3D printing is revolutionizing the world in many ways. We focus upon construction of single to four story buildings and structures to save time, resources, labor, and overall cost.



Start-to-finished homes in 30 days.

5x faster than traditional home construction today. 9x faster tomorrow.

Create a collaborative in-state ecosystem for high performing affordable housing through innovative and emerging 21st century technologies and strategies.

## Other specific goals:

Zero energy

Housing affordability

Resiliency and sustainability and longevity

Ability to respond to disaster

Streamlined processes for quicker to market affordable homes

Workforce development (capacity building in formal and informal environments)

Retain Iowa talent to supply future communities in need

Local community policy (codes/ordinance/acceptability of 3D technology)

Collaboration with local parties and partners

Advanced technology educational opportunities in academic setting

10 I lowa State University College of Design

Key Elements	Activities	Award
Strategic Infrastructure (SIP)	3D Construction Printers and other technologies to support design, testing, training and construction  Materials	\$1,404,000
Design & Research (ARRA)	Housing Design & Affordability Modeling and Printer Configuration Materials Testing & Demonstration Print Energy Performance	\$222,459
Site and Community Planning	Zoning and Building Codes Site Design and Environmental Analysis	\$100,000
Project Management Curriculum Development Affordability Survey (CDBG)	Train future workforce with Iowa Central Community College + workshops across state Survey existing affordable housing projects across state & compare to 3DAIT housing project(s)	\$420,256
	Total Award Amoun	t \$2,146,715

#### Schedule **Additional Partners Core Partners** Iowa Economic Development Authority Iowa Housing Partnership Alquist 3D CT Creek Iowa League of Cities Iowa State University Iowa Central Community College Pella Corporation Matthew 25 **Hubbell Realty** Muscatine, Community Foundation & Community College **Brunow Contracting BNIM** The Element Group Iowa Association of Realtors We Are Here Iowa Dept of Public Safety **Vermeer Corporation** McAnally Consulting Vaproshield Iowa Habitat for Humanity (and more interest) ISU TERM **SS22 SS23** \$22 F22 523 **S24** September September November Septembe December Novembe February -ebruary January February annary January October October MONTH August August August March March April April July III) **Bid for Printers** ISU Summer Research Research (Small) Printer Set Up at ISU Construction (Large) Printer Set Up at ICCC ISU Vertical Improvements to CCL Prototype Construction ISU+lowaCentral Micro House Construction IowaCentral 1+ Houses Hamburg Iowa Construction TBD DSN S 546 Doyle + Autodesk Affordable Housing Survey ISU IowaCentral Education Design Delivery IowaCentral Curriculum Implementation 3DAIT Housing Project Grant Periods SIP ARRA CDBG Research

# ARCC 2023 International Conference, Dallas. April 12 – 15, 2023 (research publication) Energy Simulation Comparison: Wood Frame VS 3DCP



2 X 6 wood stud EUI: 115 kWh/m<sup>2</sup>

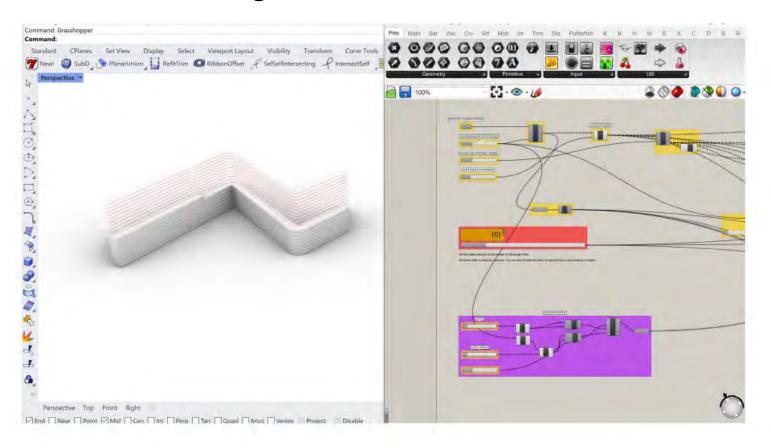
3DCP EUI (6" insulation): 110 kWh/m<sup>2</sup>

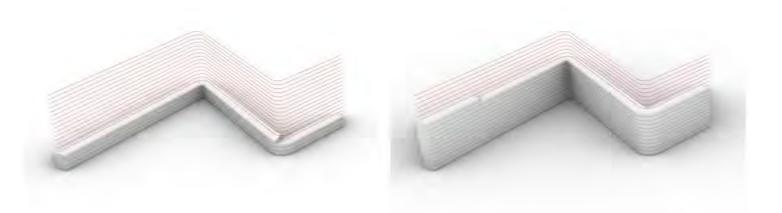
\* Energy saving came from difference in R-value

#### Conclusion

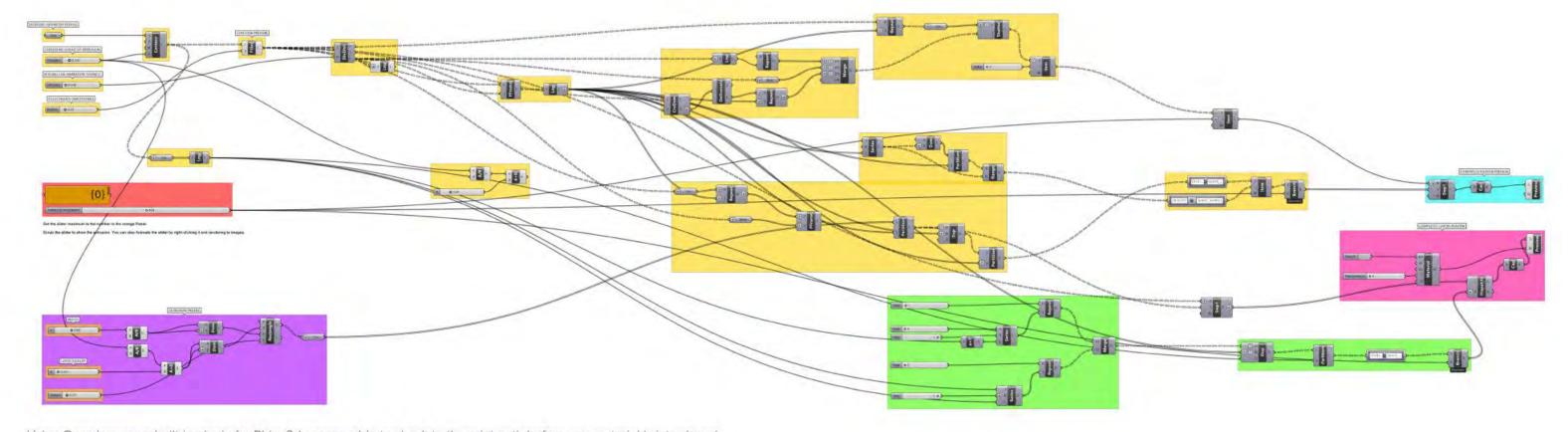
- Removing thermal bridges through design and material choice.
- Without thermal bridges, the R-value of 3DCP walls is primary determined by the thickness and insulation.
- 3DCP can achieve the same or better energy performance compared to conventional wood frame.

## Custom Printing Definitions & Simulation

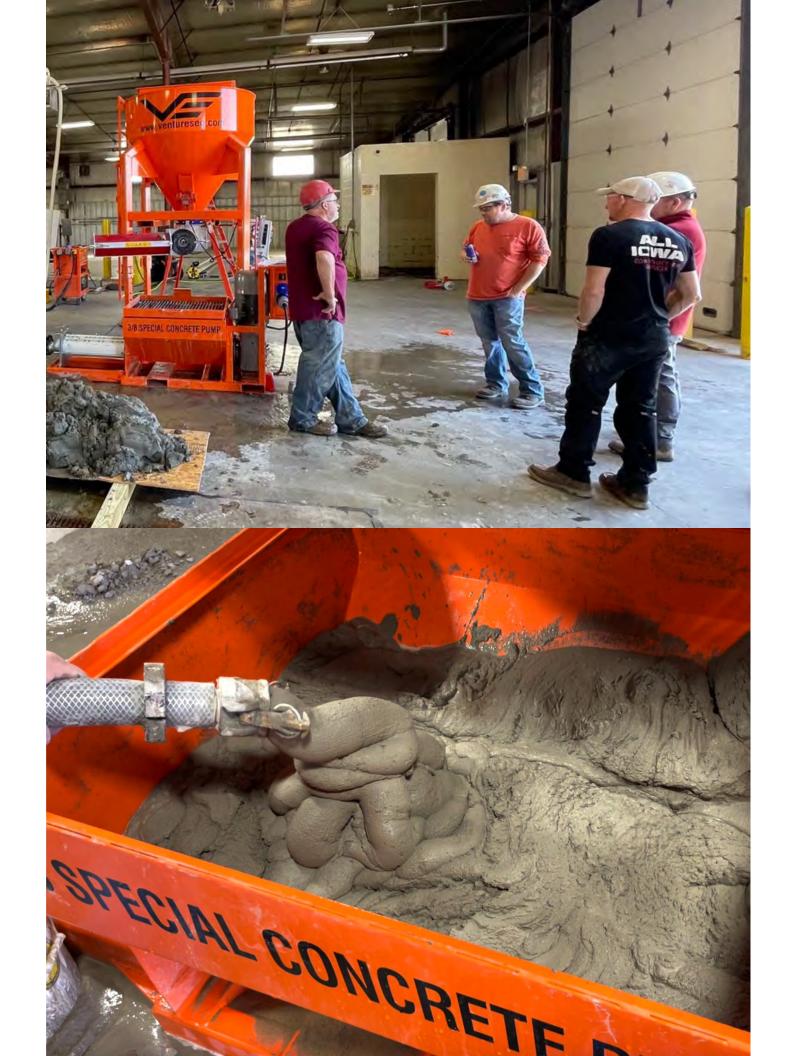




Simulated 3D printed wall based on input geometry.

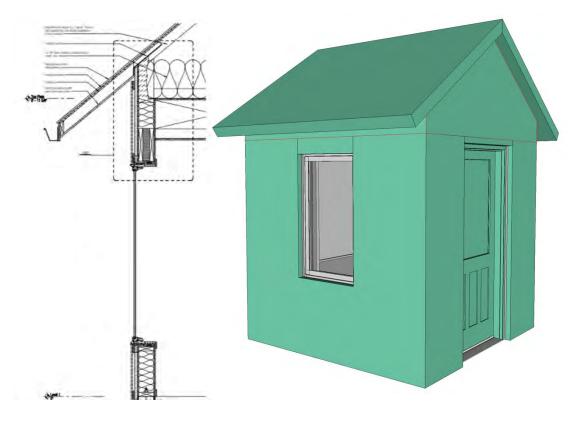


Using Grasshopper, a built-in plugin for Rhino3d, we are able to simulate the print path before any material is introduced.

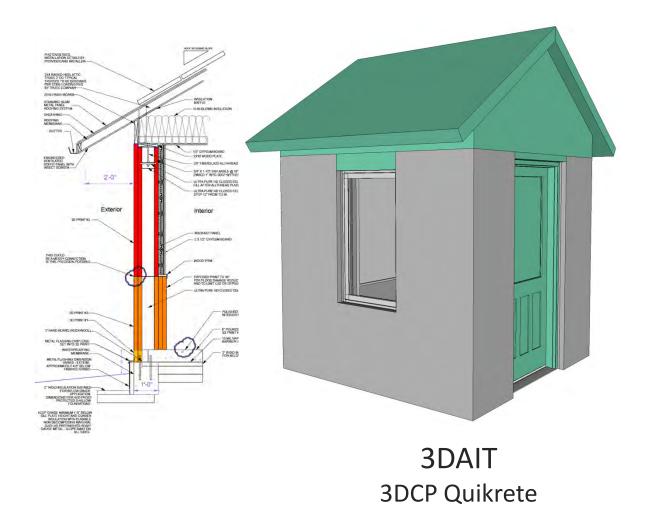




## test shed prototypes at Iowa Central Community College



BNIM IEDA Prototype wood frame – high performance



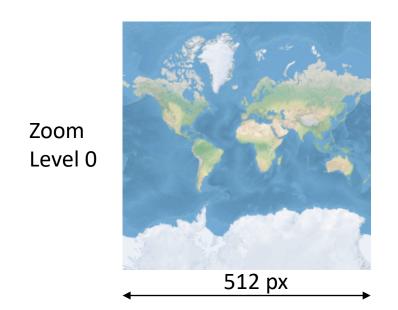
... DEMO !?

... test, monitor, measure, compare, control throughout an Iowa year

Scara Elite – CAD to CAM & Hybrid Pavilion plus Erectorbots (2)



## Geospatial, Autonomous Drones and Photogrammetry



Zoom level	Meters/pixel	Meters/tile side
0	156543	40075017
1	78271.5	20037508
2	39135.8	10018754
22	0.037323	9.55463
23	0.0186615	4.777315
24	0.00933075	2.3886575
	0 1 2 22 23	0     156543       1     78271.5       2     39135.8       22     0.037323       23     0.0186615

3/8"-1/2" per pixel imaging detail

https://learn.microsoft.com/en-us/azure/azure-maps/zoom-levels-and-tile-grid?tabs=csharp

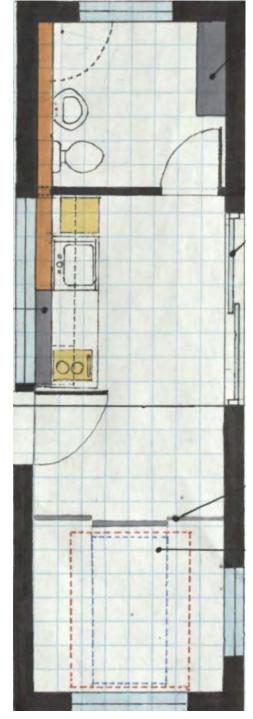




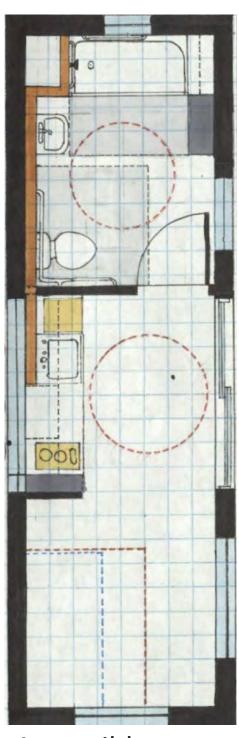
1/16" per pixel imaging detail
(Construction tolerances!, Geospatial location and building)

... and automated scheduling onsite ... DEMO !?

## Additional prototypes at Iowa Central Community College



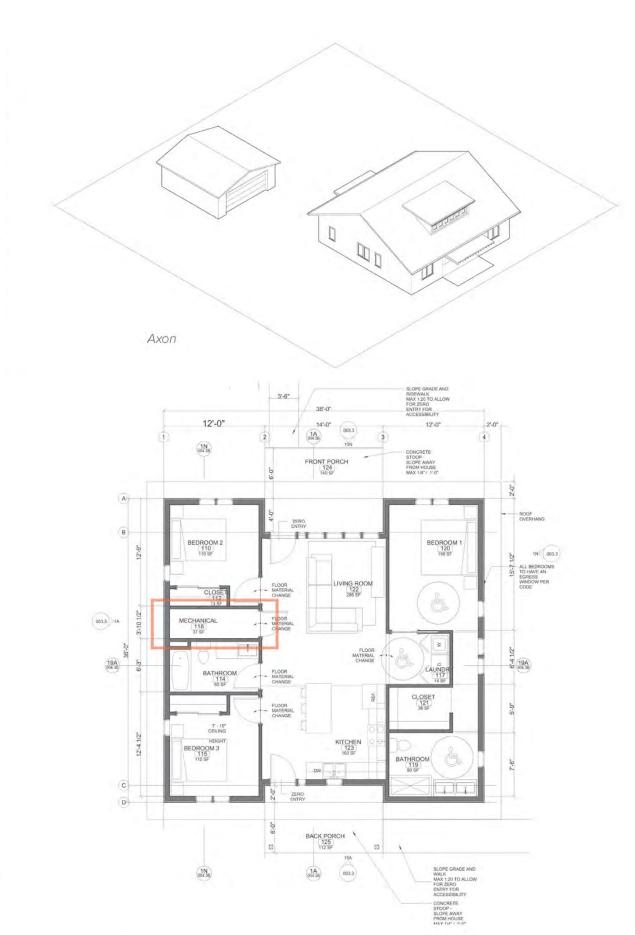
Affordable...



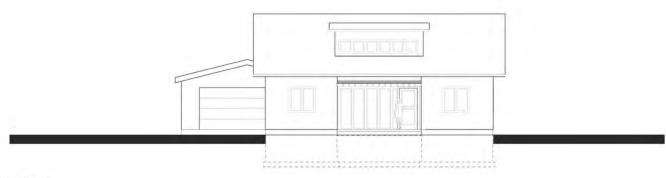
Accessible...



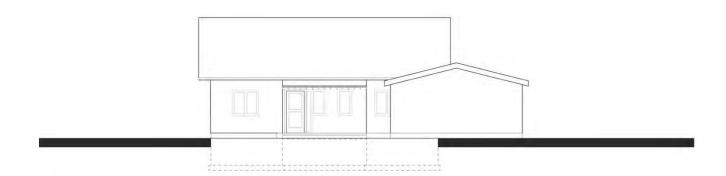
... potential microhouse at Gypsum City RV Park



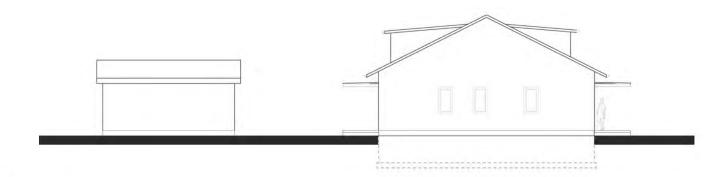
Preliminary design for North Ridge Hills Development Design: BNIM Source: BNIM and Brunow



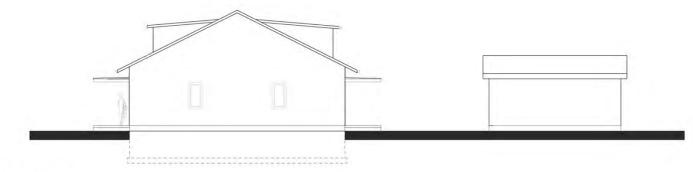
Elevation A



Elevation B

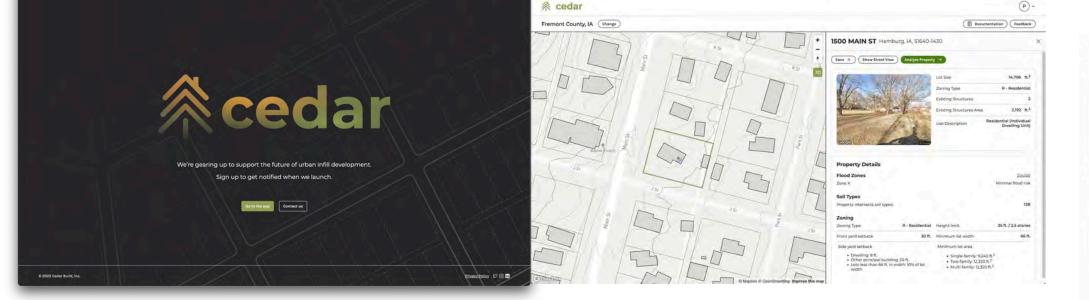


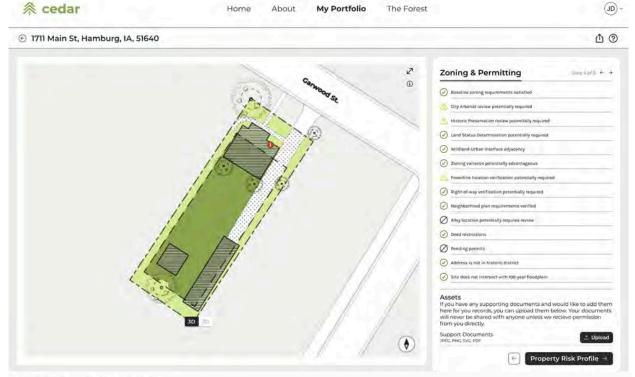
Elevation C



Elevation D

Plan





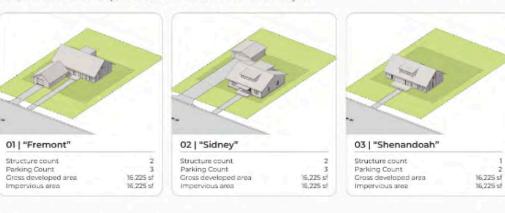
#### **Zoning Analysis**

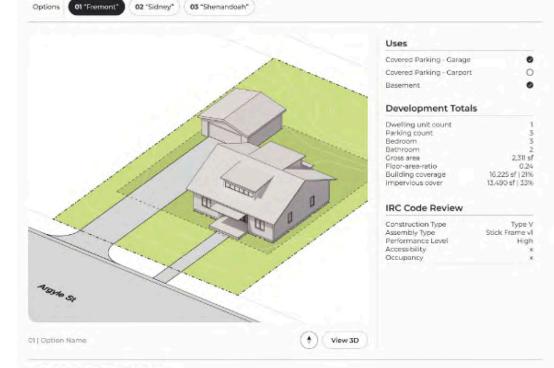
Zoning type	R-Residential	Front yard setback	30 ft
Use type	Individual Dwelling Unit		
Special incentives	N/A		8 ft   Dwelling
Height limit	35 ft   2 stories		20 ft   Other
Minimum lot width	66 ft	Rear yard setback	
Minimum lot area	9,240 sf	f 35 ft   Dv	
Minimum developable area	640 sf		45 ft   Other
Baseline zoning requirements	0	Wildland-Urban Interface adjacency	0
Site grading   excessive slope	<b>A</b>	Railroad right-of-way adjacency	0
Water available	0	100-year floodplain intersection	8
Sewer available	0	25-year floodplain intersection	•
M district adjacency	0	Soil suitability	0

#### **Neighborhood Analysis**

#### **Feasibility Scenarios**

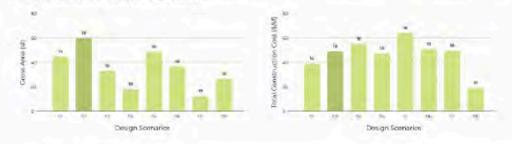
Each site planning scenario is developed with various optimization strategies in mind to help you find the right yield, unit mix and development outcomes that works the best for you.





#### **Feasibility Metrics**

Cedar brings a data driven approach to the site optimization process and provides you with the metrics to help you better evaluate each site planning scenario.



Project Costs	
Costs	
Property Acquisition	

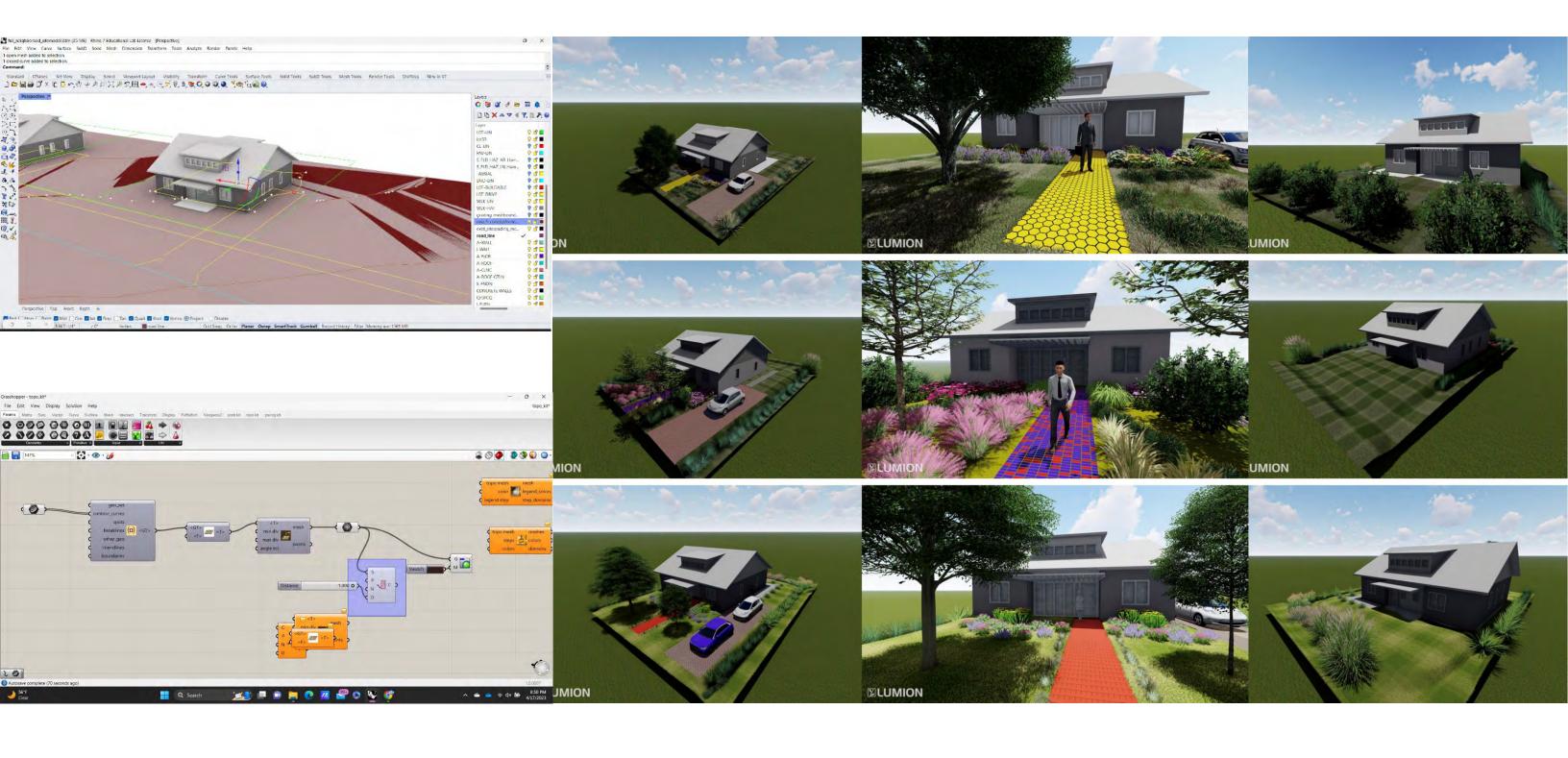
Overhead (% of Construction)

% / Project	Cost / SF	Total Cost	% / Total
		\$600,000	21.2%
	\$55,000	5.9%	4.4%
\$275	\$937,750	5.9%	9.1%
\$125	\$43,888	5.9%	3.3%
	\$275	\$55,000 \$275 \$937,750	\$55,000 \$.9% \$275 \$937,750 \$.9%

\$136,163

## Site and Landscape (Landkit)...

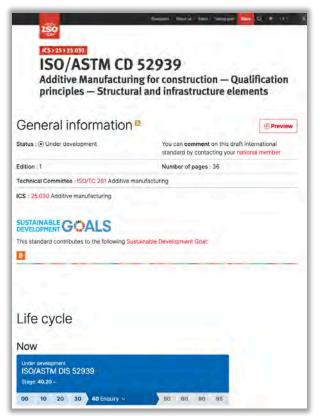
# **LANDAU**











## **Consulting**

- 01 Materials and Testing
- 02 International Standard Compliance (ISO/ASTM 52939)
- 03 Operational and Workforce Protocols
- 04 Education, Training, and Workforce Development
- 05 Traditional vs AC Comparable Analysis
- ... plus numerous network interactions and introductions















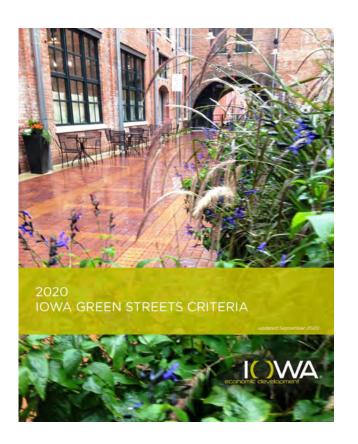








3DCP Material Tests	Standards
Flowability	ASTM C 1437
Slump	ASTM C 143
Compression	ASTM C 39
Flexure	ASTM C293 / C78 / 1609
Setting time	ASTM C 191
Absorption	ASTM C 642-21
Surface resistivity	AASHTO- T 358
Drying shrinkage	ASTM C 596



**Integrative Design** 

Location and Neighborhood Fabric

Site Improvements

**Water Conservation** 

**Operating Efficiency** 

Materials

**Healthy Living Environment** 

Operations, Maintenance, Occupant Engagement



### ENVISION

measures the sustainability of infrastructure projects across 64 criteria organized in 5 categories:

Quality of life (14 criteria)

Leadership (12 criteria)

Resource allocation (14 criteria)

Natural world (14 criteria)

Climate & risk (10 criteria)



## WELL v2, Q1-Q2 2023

10 Concepts24 Preconditions required100 Optimizations available



Air



Water



Nourishment



Light



Movement



**Thermal Comfort** 



Sound



Materials



Mind



Community



Innovation

# Training, Curriculum Development and Survey

Project Scope: Prepare the future workforce by introducing the technologies and equipment across wide spectrum

- Formal Component: Development of a community college curriculum that will support workforce being trained in building industry.
- Informal Component: Focus on existing suppliers in the construction industry and deliver community level workshops and demonstration activities
- Supporting activities: Introduce 3D technologies curriculum at the K-12 level to support the future interest development
- Survey and interview work





Certificate Program for Fall 2023 to be delivered at Iowa Central Community College, Fort Dodge in conjunction with the Diploma in Carpentry

Associates Degree Program for 2024

Program Titles: Year 1 Certificate Program - Additive Construction Management ACM 1 focused on Design/Planning and Year 2 Associates Degree ACM II Construction

Collaborative work with team comprised of ISU and ICCC faculty and staff

## **Iowa State University Extension & Outreach**

Develop of a series of engaging activities that promote the core concepts and skills being used to design and fabricate affordable, innovative housing with upper elementary (3-5) and middle school (6-8) students.

- 1. Introduction to Engineering Design
- 2. Introduction to 3D Design
- 3. Introduction to 3D Printing
- 4. Affordable and Durable Design
- 5. Design, Robotics, and the Environment
- 6. Interaction of Physical and Digital Design Environments





## Thank you!

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... more to be published at: https://iowainnovativehousing.design.iastate.edu/



